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Chemical	Usage	Risks	Alternative Component	References
Phthalates	Plasticizer/ softener in film & inks	An endocrine disrupter, exposure to phthalates is reported to increase developmental abnormalities	Eastman DOTP, Citrate non- phthalate plasticizer	shorturl.at/dmrFL shorturl.at/hY267 shorturl.at/adFIO shorturl.at/noBIX
Barium	Film stabilizer	May cause gastrointestinal upset & muscle weakness	Calcium	shorturl.at/cNVY9 shorturl.at/rt013
Antimony	Film fire retardant	Carcinogen under CA Prop 65; linked to skin & eye irritation, lung inflammation, bronchitis, emphysema	Aluminum trihydrate (ATH)	shorturl.at/yGJSY shorturl.at/beuX1
Arsenic	Biocide/Anti- microbial	Recognized carcinogen & developmental toxicant (CA-P65) linked to cancer, gastrointestinal effects, nervous system disorders, & skin irritation	Ultra-Fresh®	shorturl.at/yGJSY shorturl.at/mvGX6
Formaldehyde	Preservative in inks & coatings	Linked to ENT irritation, wheezing & coughing, fatigue, skin rash, allergic reactions	Formaldehyde- free inks & coatings	shorturl.at/yGJSY shorturl.at/ahlU0
Phenol (VOC)	Film Stabilizer	May cause irritation to the skin, eyes & mucous membranes	Ultra-low emitting stabilizer system	shorturl.at/fhjrz shorturl.at/nrsM3 shorturl.at/pDSV7